



Manufacturing & Supply, Inc.

www.SwageDies.com web store

Complete Bullet Swaging Package:

Open Tip, Hollow Point, and FMJ 9mm

CHP-1 Hydro Press (115v 50/60hz)	10,450.00
FJFB-3-H 355 (9mm) 3/4-E FB-OT	820.00
J-38-500 bullet jackets, pk/500	65.00
LW-10 lead wire, .312-diam 70,000 gr spool.....	55.00
PCS-2 core cutter .312	119.00
CSL-2 swage lube, 2-oz bottle	8.50
PUNCH-H 355 PF EXT FJM base turning	50.00
PUNCH-H 355 CS EXT OT-HP	50.00



TOTAL SYSTEM 11,617.50

Add 45 ACP OT, HP, and FMJ bullets

FJFB-3-H 452 3/4-E FB-OT 3-die set	820.00
J-45-500 bullet jackets, pk/250	65.00
LW-10 lead wire, .390-diam 70,000 gr spool.....	55.00
PCS-2D core cutter inserts .390	25.00
PUNCH-H .452 PF EXT FJM base turning	50.00
PUNCH-H .452 CS EXT OT-HP	50.00



ADD ON FOR 45 CALIBER 1065.00

TOTAL FOR BOTH CALIBERS 12,682.50



To determine the number of spools of lead wire (LW-10) for any number of bullets, first decide on the approximate bullet weight, and subtract the jacket weight. Most 38/9mm jackets weigh about 30 grains and most 40/45 jacket weigh about 50 grains. Divide the core weight of your bullet into 70,000. The answer is the number of bullets you can make with one spool of lead wire (LW-10).

Example: 230 grain 452 bullet. Bullet weight = 230 minus jacket 50gr = 180 grains lead core. 70,000 grains/spool divided by 180 grains per bullet = approx 388 bullets per spool.

To determine number of spools for making x number of bullets, divide bullets per spool into the number of bullets you wish to make.

Example: If you want to make 10,000 of the 230 gr. 45 ACP bullets, divide 10,000 by 388 = 25.7 spools (26 full spools). You can save 10% by ordering in cartons of 4 spools so this would be either 7 full cartons, or 6 cartons plus two spools.