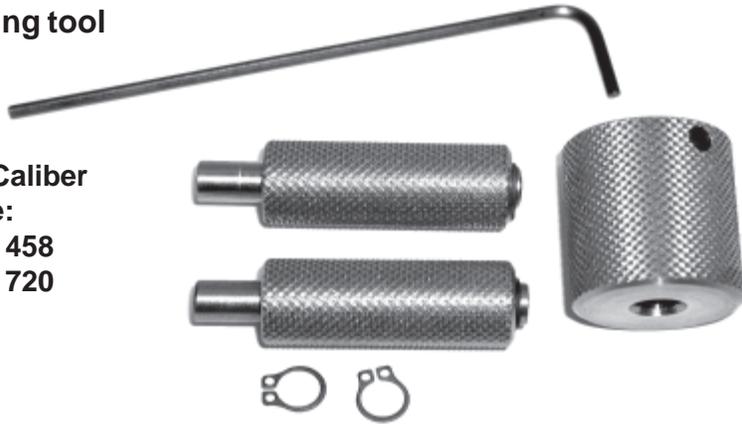


CORBIN HCT-2WC Hardened Knurling Roller Kit

Fits HCT-2
knurling tool

Dual Caliber
Range:
172 to 458
375 to 720



This is a special set of hardened tool steel rollers with hardened axel pins, used to replace the standard rollers and pins on the HCT-2 lead bullet knurling tool, to allow use on jacketed bullets. One purpose is to expand the diameter of a jacketed bullet slightly. Another is to provide a grip surface on the otherwise smooth bullet for use in certain kinds of sabot rounds.

The hardened rollers are made of a high grade tool steel which is difficult to machine and heat treat, reflected in the cost of the kit. Using the standard mild steel rollers and pins with anything but lead bullets quickly flattens the diamond points and renders the wheels useless. This kit allows the exchange of standard wheels with hardened, tougher rollers, which also require the use of hardened axels.

The kit comes with additional snap rings to retain the pins and a hex key to secure the main roller on the crank shaft. Removal and replacement of the snap rings should be done with an appropriate pair of snap ring pliers to avoid stretching the rings out of shape

CORBIN HCT-2WC Hardened Knurling Roller Kit

Fits HCT-2
knurling tool

Dual Caliber
Range:
172 to 458
375 to 720



This is a special set of hardened tool steel rollers with hardened axel pins, used to replace the standard rollers and pins on the HCT-2 lead bullet knurling tool, to allow use on jacketed bullets. One purpose is to expand the diameter of a jacketed bullet slightly. Another is to provide a grip surface on the otherwise smooth bullet for use in certain kinds of sabot rounds.

The hardened rollers are made of a high grade tool steel which is difficult to machine and heat treat, reflected in the cost of the kit. Using the standard mild steel rollers and pins with anything but lead bullets quickly flattens the diamond points and renders the wheels useless. This kit allows the exchange of standard wheels with hardened, tougher rollers, which also require the use of hardened axels.

The kit comes with additional snap rings to retain the pins and a hex key to secure the main roller on the crank shaft. Removal and replacement of the snap rings should be done with an appropriate pair of snap ring pliers to avoid stretching the rings out of shape