

Commercial deep-drawing punch and adapter for -H press.

Commercial deep drawing operation, such as jacket making and re-drawing, use JRD-1-H or JRD-1-HC draw dies in the press head, and may use the universal 5/8-24 thread punch adapter, with hardened removable punches. One adapter may be used for any number of punches. The adapter screws into the 1-12 thread of the Corbin Mega-Mite, Hydro Junior, or Hydro Press ram, and adapts it to accept 5/8-24 threaded punches.

The advantage of this system is that the punches can be made more economically and still be properly heat treated and honed, with the high thermal and physical mass of a large adapter base attached. (Long, thin sections of die and punch steel can warp or even crack when heat treated and tempered if they are built with large masses attached. Hand finishing and honing the punches is more economical, and the precision can be higher, if the die-maker does not have to contend with a large weight attached to the end of a thin punch section.)

Wrench flats on either side of the punch base allow the punch to be secured snugly in the adapter. Do not use pliers on these precision tools: use only the proper size open end wrench and secure firmly without over-tightening.



CORBIN

RLA-B
7/8-14 to 1.5-12 thread
Reloading Adapter Bushing



Adapts Corbin -H presses
with 1-1/2 inch 12 thread head
to accept 7/8-14 threaded dies
and punch holders.

The RLA-B reloading adapter bushing lets you use regular size reloading press dies in the head of the Corbin CSP-2 Mega Mite, CSP-2H Hydro Junior, and CHP-1 Hydro-press. The ram may need the RLA-EX combination adapter, extension, and primer port adapter, and the RLA-H shell holder adapter for RCBS type button shell holders,

Other dies which may be adapted to -H presses include:

BRD-1-S and JRD-1-S bullet or jacket reducing dies. These have 7/8-14 threads and a punch with 5/8-24 threaded end, which fits the ADAPT-HS ram adapter.

ET-2-S jacket trim punches. The die fits the press ram with the ADAPT-HS and a special internal punch. The -S punch which normally screws into the 5/8-24 thread FPH-1-MS floating punch holder, can be used with the punch holder and this adapter bushing. You will need the FPH-1-MS or other -S punch holder with 7/8-14 threads.

One RLA-B bushing comes with each of the -H presses. Additional bushings may be provided with various draw dies and jacket trim dies, or purchased separately to adapt existing -S dies in combination with other adapters.